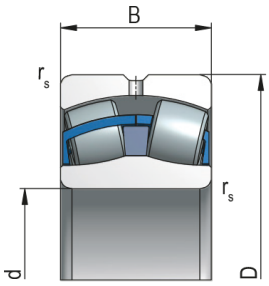
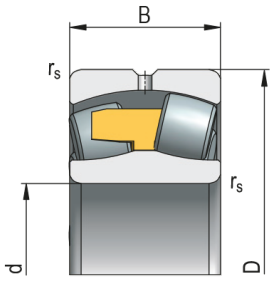
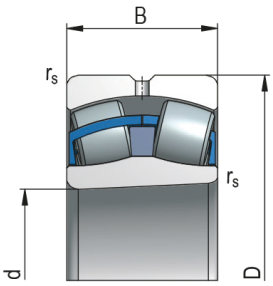
Double row spherical roller bearings with cylindrical and tapered bore



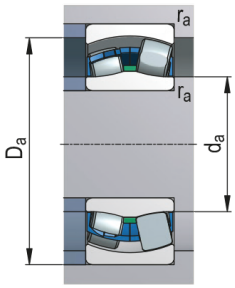
EW33J



W33M



EKW33J



Bearing Designation with Cylindrical Bore	230/600W33MB
Bearing Designation with Tapered Bore (1:12)	230/600KW33MB

Dimensions (mm)

d	600
D	870
B	200
r_s min	6

Abutment and Fillet Dimensions (mm)

d_a min	628
D_a max	842
r_a max	5

Basic Load Rating (kN)

C	5649,2
C^0	12402,6

Limiting Speed for Lubrication (min^{-1})

Grease	260
Oil	320

Weight [kg]	399,0
Weight - K [kg]	394,0

Corresponding

Adapter Sleeve	H30/600
Withdrawal Sleeve	AH30/600
Withdrawal Nut	HM30/630

Coefficients

e	0,22
Y_1	2,9
Y_2	4,2
Y_3	2,8

ZVL SLOVAKIA, a.s. • Na stanicu 22 • 010 09 Žilina • Slovakia
phone.: +421 41 707 60 32 • fax: +421 41 707 60 24
sales.zvl@zvlslovakia.sk • www.zvlslovakia.sk

Tolerance Class

Tolerance Class	Inner Ring									
	Cylindrical Bore									
	Δ_{dmp}		V_{dp}			V_{dmp}	K_{ia}	Δ_{B_s}		V_{B_s}
			Diameter Series							
			7,8,9	0,1	2,3,4					
	max	min	max	max	max	max	max	max	min	max
	µm									
P0	0	-50	63	63	38	38	70	0	-500	60
P6	0	-40	50	50	30	30	40	0	-500	50

Tolerance Class	Inner Ring									
	Tapered Bore 1:12					Tapered Bore 1:30				
	Δ_{dmp}		$\Delta_{d1mp} - \Delta_{dmp}$		V_{dp} [1]	Δ_{dmp}		$\Delta_{d1mp} - \Delta_{dmp}$		V_{dp} [1]
	max	min	max	min	max	max	min	max	min	max
	µm									
P0 - P6	70	0	70	0	70	50	0	70	0	70

Tolerance Class	Outer Ring								
	Δ_{Dmp}		V_{Dp}			bearings [2] with seals	V_{Dmp}	K_{ea}	Δ_{CS}, V_{CS}
			Diameter Series						
			7,8,9	0,1	2,3,4				
	max	min	max	max	max	max	max	max	
	µm								
P0	0	-100	125	125	75	-	75	140	Corresponds to Δ_{BS}, V_{BS} of the same bearing inner ring
P6	0	-50	75	75	45	-	45	75	

1) Valid in any bore radial plane

2) P0 - Valid only for bearings in diameter series 2, 3 and 4 * P6 - Valid only for bearings in diameter series 0, 1, 2, 3 and 4

Radial Clearance - Cylindrical Bore

C2		normal		C3		C4		C5	
min	max	min	max	min	max	min	max	min	max
µm									
170	310	310	480	480	650	650	850	850	1100

Radial Clearance - Tapered Bore

C2		normal		C3		C4		C5	
min	max	min	max	min	max	min	max	min	max
µm									
320	460	460	600	600	760	760	980	980	1230

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Tolerance Symbols and Their Meaning

d	nominal bore diameter
d_1	nominal diameter of larger theoretical tapered bore diameter
d_2	nominal diameter of the shaft washer of double direction thrust bearings
Δ_{ds}	deviation of single bore diameter from nominal
Δ_{dmp}	mean cylindrical bore diameter deviation in single radial plane (for tapered bore Δ_{dmp} is valid for theoretical bore diameter)
Δ_{d1mp}	deviation of mean larger theoretical diameter of tapered bore
Δ_{d2mp}	mean shaft washer bore diameter deviation of double direction thrust bearings in single radial plane
V_{dp}	single bore diameter variation in single radial plane
V_{dmp}	mean cylindrical bore diameter variation
V_{d2p}	shaft washer bore diameter variation of double direction thrust bearings in single radial plane
D	nominal outside diameter
Δ_{Ds}	deviation of single outside diameter from the nominal dimension
Δ_{Dmp}	mean outside cylindrical surface diameter deviation in single plane
V_{Dp}	single outside cylindrical surface diameter variation in single radial plane
V_{Dmp}	mean outside cylindrical surface diameter variation
B	inner ring nominal width
T	total nominal width of tapered roller bearings
T_1	nominal effective width of cup sub-unit
T_2	nominal effective width of cone sub-unit
H	rated width of unidirectional axial bearing
H_1	rated height of unidirectional ball axial bearing including the body ring
H_2	rated height of bidirectional axial bearing
H_3	rated height of bidirectional axial ball bearing including body rings
H_4	rated height of spherical-roller bearing
Δ_{Bs}	inner ring single width deviation
Δ_{Cs}	outer ring single width deviation
Δ_{Ts}	bearing single width deviation (total)
Δ_{T1s}	cone sub-unit effective width deviation
Δ_{T2s}	cup sub-unit effective width deviation
Δ_{Hs}	height deviation of single direction axial bearings from nominal value
Δ_{H1s}	height deviation of single direction axial ball bearings with sphered housing washer from nominal value
Δ_{H2s}	height deviation of double direction axial bearings from nominal value
Δ_{H3s}	height deviation of double direction axial ball bearings with sphered housing washer from nominal value
Δ_{H4s}	height deviation of axial spherical-roller bearing from the rated value
C	outer ring nominal width
V_{Bs}	inner ring single width variation
V_{Cs}	outer ring single width variation
K_{ia}	radial runout of assembled bearing inner ring
K_{ea}	radial runout of assembled bearing outer ring
S_i	shaft washer raceway axial runout
S_e	housing washer raceway axial runout
S_{ia}	inner ring flat seat face axial runout of assembled bearing
S_{ea}	outer ring flat seat face axial runout of assembled bearing
S_d	flat seat face axial runout
S_D	runout of outside cylindrical surface towards outer ring face
S_s	runout of supporting face towards seat face for single row tapered roller bearings