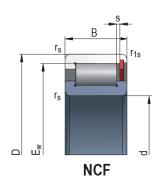
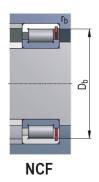
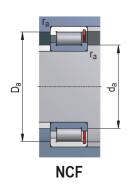
Full complement cylindrical roller bearings, type NCF









| _ | | - | 4.0 |
|-----|------|-------|--------|
| Bea | rına | Desia | nation |

NCF3004V

Dimensions (mm)

| d | 20 |
|---------------------|-----|
| D | 42 |
| В | 16 |
| r _s min | 0,6 |
| r _{1s} min | 0,3 |

Abutment and Fillet Dimensions (mm)

| F _w | 37,8 | r _a max | 0,5 |
|--------------------|------|--------------------|-----|
| S | 1,5 | r _b max | 0,3 |
| d _a min | 24 | | |
| D _a max | 38 | | |
| D _b max | 40 | | |

Basic Load Rating (kN)

| С | 28 |
|----------------|----|
| C _o | 28 |

Limiting Speed for Lubrication (min⁻¹)

| Grease | 3 500 |
|--------|-------|
| Oil | 8 500 |

| W | /ei | aht | Γk | Πī |
|---|-----|-----|----|----|

0,110

Tolerance Class

| | Inner Ring | | | | | | | | | | |
|-----------|-----------------------------|-----|-----------------|------------------|-------|-----------|-----------------|------------------|------|-----------|--|
| | Cylindrical Bore | | | | | | | | | | |
| | | | | $V_{	extsf{dp}}$ | | | | | | | |
| Tolerance | ance $\Delta_{	extsf{dmp}}$ | | Diameter Series | | | V_{dmp} | K _{ia} | $\Delta_{B_{S}}$ | | V_{B_s} | |
| Class | Class | | 7,8,9 | 0,1 | 2,3,4 | | | | | | |
| | max min | min | max | max | max | max | max | max | min | max | |
| | | | | | ļ | um | | | | | |
| P0 | 0 | -10 | 13 | 10 | 8 | 8 | 13 | 0 | -120 | 20 | |
| P6 | 0 | -8 | 10 | 8 | 6 | 6 | 8 | 0 | -120 | 20 | |

| | Inner Ring | | | | | | | | | | |
|--------------------|--------------------|-----|-------------------------|--|-----|-----|-------------------|--------------------------------------|-----|-----------------|--|
| | Tapered Bore 1:12 | | | | | | Tapered Bore 1:30 | | | | |
| Tolerance Class | nce Δ_{dmp} | | $\Delta_{	extsf{d1mp}}$ | $\Delta_{	extsf{d1mp}} - \Delta_{	extsf{dmp}}$ | | Z | ∆ _{dmp} | $\Delta_{ m d1mp} - \Delta_{ m dmp}$ | | V _{dp} | |
| | max | min | max | min | max | max | min | max | min | max | |
| | | | | μ | | ιm | | | | | |
| P0 | 21 | 0 | 21 | 0 | 13 | - | - | - | - | - | |

| | Outer Ring | | | | | | | | | |
|-----------|----------------------|-------|-----------------|--------|------------|-------------|----------|-------------------------|--|--|
| Tolerance | | | | V_Dp | | | | | | |
| | $\Delta_{{\sf Dmp}}$ | | Diameter Series | | | bearings 2) | V Dmp | K _{ea} | | |
| Class | roicianos | 7,8,9 | 0,1 | 2,3,4 | with seals | | | $\Delta_{CS,}$ V_{CS} | | |
| | max min | | max | max | max | max | max | max | | |
| | μm | | | | | | | | | |
| P0 | 0 | -11 | 14 | 11 | 8 | 16 | 8 | 20 | Corresponds to $\Delta_{\rm BS,}$ $\rm V_{\rm BS}$ | |
| P6 | 0 | -9 | 11 | 9 | 7 | 13 | 7 | 10 | of the same bearing inner ring | |

¹⁾ Valid in any bore radial plane

Radial Clearance - Cylindrical Bore

| C | 2 | nor | normal | | normal C3 | | C4 | | C5 | | |
|-----|-----|-----|--------|-----|-----------|-----|-----|-----|-----|--|--|
| min | max | min | max | min | max | min | max | min | max | | |
| | μт | | | | | | | | | | |
| 0 | 25 | 20 | 45 | 35 | 60 | 50 | 75 | 65 | 90 | | |

²⁾ P0 - Valid only for bearings in diameter series 2, 3 and 4 * P6 - Valid only for bearings in diameter series 0, 1, 2, 3 and 4

Tolerance Symbols and Their Meaning

- nominal bore diameter d
- nominal diameter of larger theoretical tapered bore diameter d.
- d, nominal diameter of the shaft washer of double direction thrust bearings
- Δ_{ds} deviation of single bore diameter from nominal
- mean cylindrical bore diameter deviation in single radial plane
- (for tapered bore Δ_{dmp} is valid for theoretical bore diameter) deviation of mean larger theoretical diameter of tapered bore $\Delta_{\rm d2mp}^{\rm dilmp}$ mean shaft washer bore diameter deviation of double direction thrust bearings in single radial plane
- single bore diameter variation in single radial plane
- mean cylindrical bore diameter variation
- $V_{dmp} \ V_{d2p}$ shaft washer bore diameter variation of double direction thrust bearings in single radial plane
- nominal outside diameter D
- $\boldsymbol{\Delta}_{\!\scriptscriptstyle Ds}$ deviation of single outside diameter from the nominal dimension mean outside cylindrical surface diameter deviation in single Δ_{Dmp}
- V_{Dp} single outside cylindrical surface diameter variation in single radial plane
- mean outside cylindrical surface diameter variation
- inner ring nominal width В
- Т total nominal width of tapered roller bearings
- nominal effective width of cup sub-unit
- nominal effective width of cone sub-unit
- rated width of unidrectional axial bearing
- H, rated height of unidirectional ball axial bearing including the
- rated height of bidirectional axial bearing
- rated height of bidirectional axial ball bearing including body rinas

- rated height of spherical-roller bearing
- inner ring single width deviation
- outer ring single width deviation
- bearing single width deviation (total)
- cone sub-unit effective width deviation
- cup sub-unit effective width deviation
- height deviation of single direction axial bearings from nominal
- height deviation of single direction axial ball bearings with sphered housing washer from nominal value
- $\boldsymbol{\Delta}_{H2s}$ height deviation of double direction axial bearings from nominal value
- height deviation of double direction axial ball bearings with sphered housing washer from nominal value
- height deviation of axial spherical-roller bearing from the rated value
- С outer ring nominal width
- inner ring single width variation
 - outer ring single width variation
- radial runout of assembled bearing inner ring
- radial runout of assembled bearing outer ring
- shaft washer raceway axial runout
- housing washer raceway axial runout
- inner ring flat seat face axial runout of assembled bearing
 - outer ring flat seat face axial runout of assembled bearing
- flat seat face axial runout
- runout of outside cylindrical surface towards outer ring face
 - runout of supporting face towards seat face for single row